

**HYDRO MOS®**  
Reverse Osmosis Unit  
Type: 30 – 850 D

**Application**

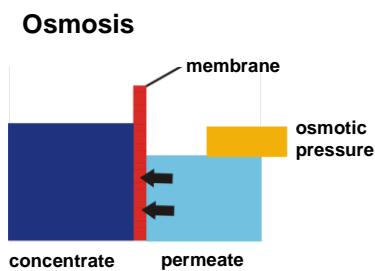
HYDRO MOS® reverse osmosis unit used for environmental friendly desalination of cold drinking and industrial water, well water, boiler water, process water, cooling water and climatic water

**Process**

HYDRO MOS® reverse osmosis units equipped and working with semi-permeable membranes allowing the water (H<sub>2</sub>O) to penetrate the pores but not allowing dissolved materials (ions) to penetrate.

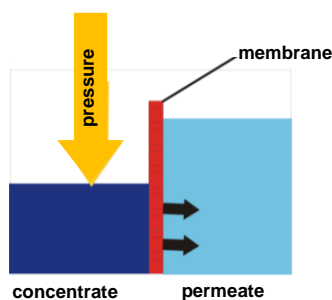
If a salt solution and clear water are separated by a membrane (semi-permeable), clear water penetrates the membrane without any influence of exterior forces and gets to the salt solution, whereby it is diluted.

Such process known from nature is called osmosis (metabolism of cells). The process is stopped once the osmotic pressure of the corresponding solution is reached – an osmotic balance is given.



If the sequence is reversed by applying pressure on the higher concentrated solution, clear water penetrates the membrane in reverse direction after the osmotic pressure has been overcome. Dissolved salt is retained. Such process is called reverse osmosis.

**Reverse osmosis**



Advantage of reverse osmosis technology compared with other water treatment systems

- Removal of dissolved salts
- Removal of bacteria and germs
- Retention of particles
- Reduction of dissolved organic substances

## Pre-treatment

Pre-treatment of water is dependent on the raw water quality that has to be determined by a water analysis.

Normally, such pre-treatment is limited to water softening or scale dosing, whereby the membrane life is substantially extended and a significant save of water achieved. An additional treatment is necessary in case of increased content of iron, manganese and free chlorine.

## Operation

The feed water is passing the inlet safety filter (5µm), solenoid valve with pressure switch (recognition of lack of water pressure) to the pressure increase pump.

The produced pump pressure is reduced to the necessary operating pressure by means of a regulating valve. The water is subsequently guided through the membrane installed in pressure pipes. Clear water (permeate) penetrates the membrane that can be continuously removed. Retained salt is direct fed into drain as concentrated solution (concentrate). Part of the concentrate is fed to the raw water (setting of volume by the regulating valve). Such concentrate return guarantees a good overflow of the membrane surface and reduces the waste water volume (operational cost saving).

System designed as compact unit. All important operating parameters such as concentrate and permeate volume, operating pressure and permeate quality are shown on the corresponding sensors or in the control.

## Note / Installation conditions

- Required water quality to be fed to the reverse osmosis unit
  - Total (permanent) hardness < 0,1 °dH
  - Salt volume max. 1.000 mg/l
  - Oxidant (chlorine, chlorine dioxide etc. ) not detectable
  - Iron: < 0,1 mg/l
  - Manganese: < 0,05 mg/l
  - Silicate (SiO<sub>2</sub>): < 15 mg/l
  - Colloidal index < 3
  - Turbidity < 1 NTU
  - pH-range: 3 – 9
- Technical data and general technical regulations as well as local installation rules shall be considered.
- A system separation to prevent return flow shall be guaranteed according to DIN 1988 part 4.
- A fine filter shall be installed before the RO unit to protect the system against particle contamination from the pipework.
- The ambient temperature shall not exceed 40 °C. Possible radiation heat shall not exceed a temperature of 40°C.
- The installation site must be frost free.
- The installation site shall be free from solvent, colour, lacquer and chemical vapour.
- The electric installation shall be in accordance with the actual regulations and the electric switching diagram. Local connections shall be dimensioned dependent on and according to the plant efficiency.
- A drain connection of min. DN50 shall be provided for the discharge of wash water.
- The RO unit shall be installed on even floor with sufficient bearing capacity.
- Any lifting appliance shall be resistant to salt water.
- Permeate from an RO unit is no drinking water. Any use as drinking water necessitates a treatment such as blending or hardening.

## Description:

HYDRO **MOS**<sup>®</sup> - D reverse osmosis unit consisting of:

- **Base frame** of aluminium profiles with plastic front panel housing the control and monitoring elements
  - **Special inlet filter** with 5µm filter cartridge and 2 pressure gauges,
  - **High pressure pump** designed as circulation pump,
  - **high-efficient wound module(s)** with PA/PS-composite membranes in GRP pressure vessels with inliner
  - **Fittings** such as feedwater and permeate sampling valves, solenoid inlet valve, permeate reject and permeate displacement, stainless steel valves for adjustment of permeate and concentrate flow rate as well as concentrate return
  - **Pressure switch** to control the feedwater pressure, permeate output pressure
  - **Flow meter** for permeate, concentrate and concentrate return (recovery)
  - **Vibration-damped pressure gauge** for pump, permeate and concentrate pressure
- HYDRO **MOS**<sup>®</sup> - control with integrated SPS **micro processor control** as described below, plant ready wired.

HYDRO **MOS**<sup>®</sup> - control for fully automated monitoring and control of HYDRO **MOS**<sup>®</sup> reverse osmosis unit with text display (4x 12 characters each) for display of operational status and monitoring of all

**Operating parameters:** permeate conductivity (temperature compensation), permeate temperature, operating hours,

**Failure record:** low pressure, stop at too high pressure, hard water, motor overload, high conductivity pre-alarm, limit value conductivity exceeded.

**Status signals:** permeate reject, intermittent rinse during shut-down, shut-down by external signal (forced stop, regeneration),

**LEDs** for operation, failure

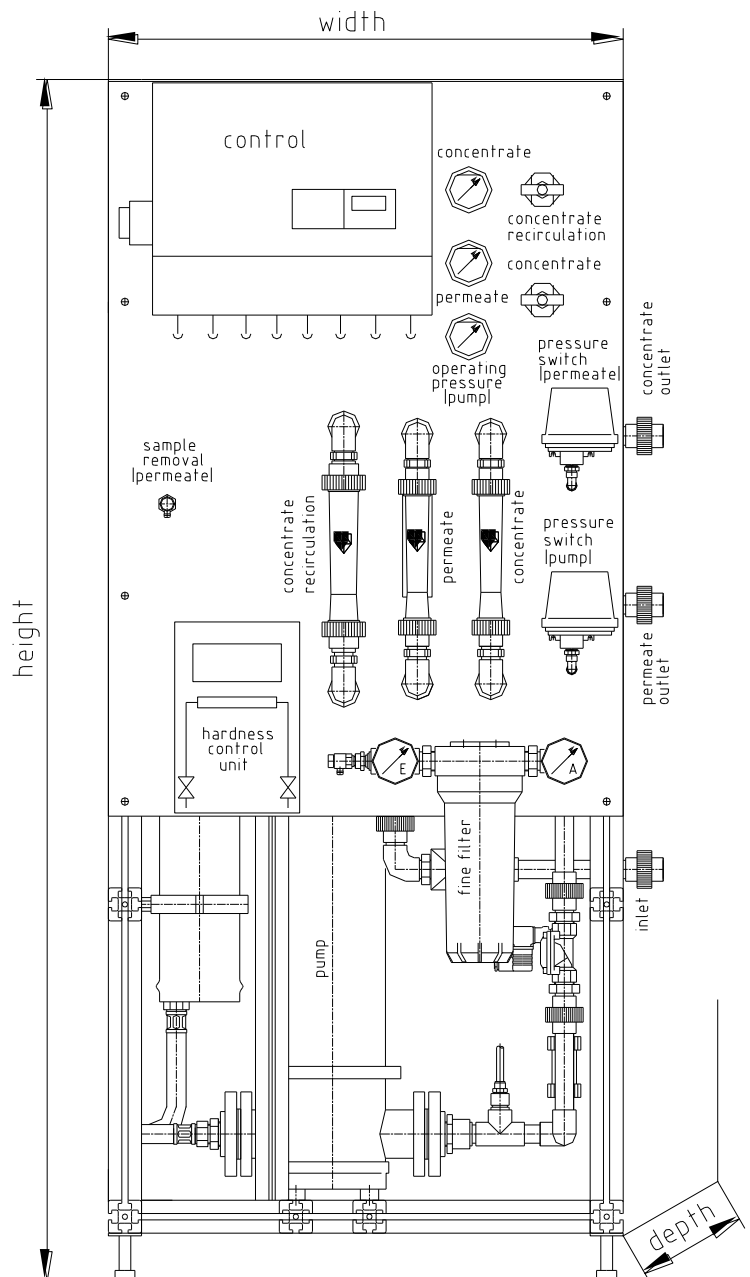
**Inputs** (low voltage 24 V DC) for pressure control permeate, hardness control device, feedwater pressure, too high pressure, shut-down by external signal (forced stop), control of permeate, failure brine, failure softener, volt-free (max. 30V /2A)

**Outputs** for softener (230 V / 50 Hz), 3 solenoid valves for feedwater, permeate and permeate reject, volt-free operation / failure (max. 250V / 2A), volt-free dosing / softening (max. 250 V /2A)

HYDRO **MOS**<sup>®</sup> reverse osmosis unit delivered including detailed operation manual and wiring diagram.

## Accessories

- HYDRO **FIL**<sup>®</sup> fine filter for pre-filtration
- System separator to protect drinking water systems
- HYDRO **ION**<sup>®</sup> water softener for pre-treatment or HYDRO **DOS**<sup>®</sup> dosing units suited to dose hardness stabilizer
- Control of water quality by hardness monitoring unit
- HYDRO **FIL**<sup>®</sup> active carbon filter to reduce the chlorine content

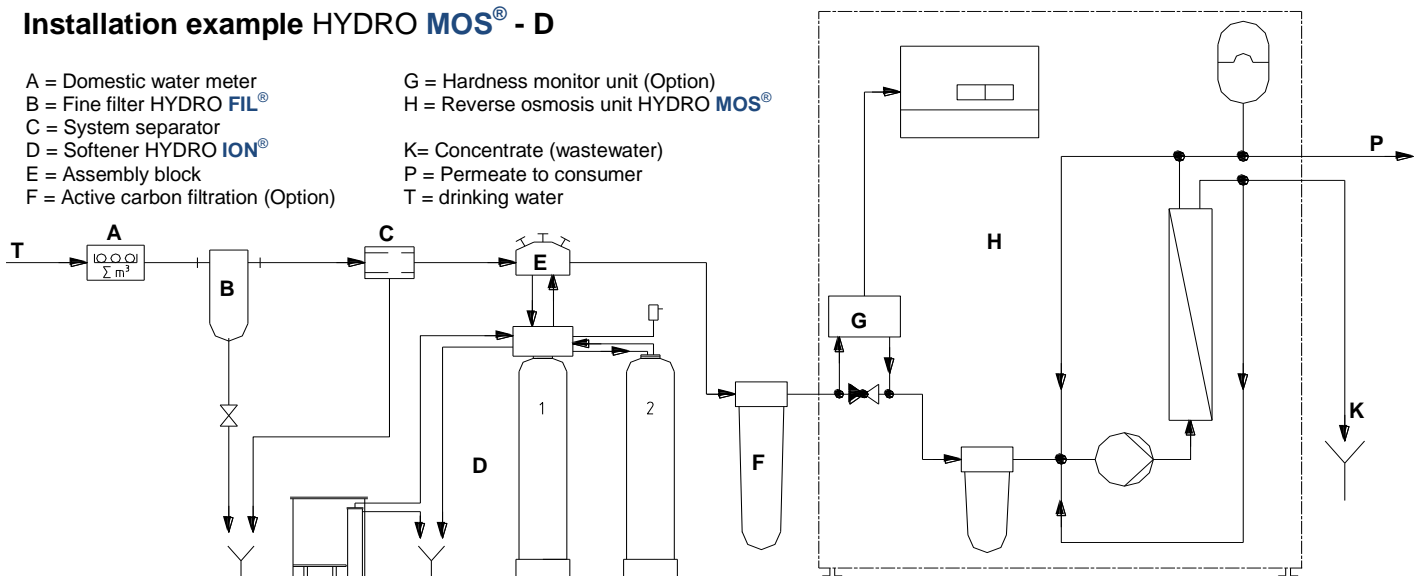


### Technical Data:

HYDRO MOS <sup>®</sup> Type		30 - D	90 - D	170 - D	340 - D	500 - D	660 - D	850 - D
<b>Permeate flow rate at 15 °C:</b>								
Ø at 7 bar counter pressure	l/h	30	90	170	340	500	660	850
Ø at 4 bar counter pressure	l/h	48	140	290	580	800	1000	1180
Min. salt rejection	%	97						
Max. recovery	%	75						
Operating pressure	bar	14	14	14	14	14	14	16
Membrane element / number		2540 / 1	4040 / 1	4040 / 1	4040 / 2	4040 / 3	4040 / 4	8040 / 1
Feedwater volume flow (15 °C) at 75 % recovery	l/h	65	200	400	800	1100	1330	1570
Concentrate volume flow (wastewater) at 75 % recovery	l/h	10 - 17	30 - 50	60 - 100	110 - 190	165 - 265	220 - 330	280 - 390
Voltage		400 / 230 V / 50 Hz						
Connected load	kW	0,25	0,55	2,2	2,2	2,2	2,2	4,0
Pre-fuse	A	16						
Type of protection		IP 54						
Max. total salt content feedwater as NaCl	mg/l	1000						
Blocking index/ SDI		< 3						
pH-value		3 - 11						
Feedwater connection	DN	20	20	20	20	20	25	25
Connection permeate	DN	20	20	20	20	20	20	20
Connection concentrate	DN	20	20	20	20	20	20	20
Min. drain connection (required)	DN	50						
Conductivity measuring range	µS/cm	1 - 200						
Min./max. feedwater pressure	bar	2 / 6						
Min./max. feedwater temperature	°C	5 / 35						
Max. ambient temperature	°C	40						
<b>Dimensions:</b>								
Height	mm	1665	1665	1665	1665	1665	1665	1850
Width	mm	700	700	700	700	900	900	700
Depth	mm	700	700	700	700	800	800	1000
Weight ca.	kg	90	120	140	150	200	250	300

### Installation example HYDRO MOS<sup>®</sup> - D

- A = Domestic water meter
- B = Fine filter HYDRO FIL<sup>®</sup>
- C = System separator
- D = Softener HYDRO ION<sup>®</sup>
- E = Assembly block
- F = Active carbon filtration (Option)
- G = Hardness monitor unit (Option)
- H = Reverse osmosis unit HYDRO MOS<sup>®</sup>
- K = Concentrate (wastewater)
- P = Permeate to consumer
- T = drinking water



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